

### **HYDRAULIC EXCAVATOR**

- Model Code: ZX110-3 / ZX110M-3
- Engine Rated Power: 69 kW (93 HP)
   Operating Weight: ZX110-3: 11 100 12 200 kg
  ZX110M-3: 13 100 14 000 kg

■ Backhoe Bucket: SAE, PCSA Heaped: 0.19 - 0.59 m³ CECE Heaped: 0.17 - 0.50 m<sup>3</sup>

### **The Power to Perform**

The ZAXIS-3 series is a new generation of excavators designed to provide more efficient power, productivity and improved operator comfort. By listening carefully to the wishes of the end-user, HITACHI not only understands your business, but also provides the reliable solutions you've been looking for.

#### **NEW AND IMPROVED**

- Performance:8% higher production
- Comfort:
   Excellent visibility
   Enhanced controllability
   Lower noise level
- New equipment:
   Standard satellite communication system
   Standard rear view camera
   Standard theft deterrent system
- Reduced running costs:
  Lower fuel consumption per m³
  Improved durability and reliability

  A/s



#### **Productivity**

New E-mode

HIOS II hydraulic system

New electronic controlled diesel engine

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#### Operator comfort

High visibility inside cab Short stroke levers

Wide foot space

Comfort designed seat

Improved controlability and operator comfort

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#### Multi function monitor

Maintenance support

Attachment support system

Rear view camera

Theft deterrent system

Fuel consumption monitoring

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#### **Durability and reliability**

Strengthened X beam

Improved idler brackets

Strengthened front attachment

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#### Maintenance

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CRES II cab

Cab right protection bars

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Engine shut-off switch

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New hydraulic system HIOS II and new DOHC 4-valve diesel engine were developed for ZAXIS-3. These advanced technologies are at work to yield bigger output with higher fuel efficiency.

#### More production, less fuel consumption

#### Increased Production

A combination of the hydraulic system (HIOS\*II) and new DOHC 4-valve engine allows the efficient use of hydraulic pressure to increase speeds of actuators and boost production with higher fuel efficiency. The productivity is increased 8% in comparison to previous model ZAXIS-1.

\*Human & Intelligent Operation System

#### New E-mode

The new E mode, H/P mode and P mode can be selected to suit job needs. The new E mode can save fuel consumption by up to 7% compared to the previous model's P mode, while yielding similar production.

#### Sophisticated Travel Control

At climbing or steering, when the machine needs more traction force, the engine speed automatically increases which makes the machine faster.

#### Efficient hydraulic control - HIOS II

#### HIOS II Hydraulic System

The HIOS II hydraulic system elicits more user satisfaction than other models on the market due to its greater operator comfort and ease of operability.

Our ZAXIS-3 model not only adopts this technology but also improves it, adding several enhancements over previous models. It offers a balance between the operability of the front attachment arm and its manoeuvring speed, resulting in an improved capacity to handle combined operations with maximum stability during excavation.

#### **Development concept of new engine**

#### DOHC\* 4-Valve Engine

The new DOHC 4-valve diesel engine is developed and built to comply with the rigorous Emission Regulations enforced in 2008 in U.S and EU. This new engine contributes to environmental preservation. At the same time it realizes high durability and low fuel consumption by adapting the latest advanced engine technology.

\*Double Overhead camshaft

#### Common Rail Type Fuel Injection System

Electronic control common rail type fuel injection system drives an integrated fuel pump at an ultrahigh pressure to distribute fuel to each injector per cylinder through a common rail.

This enables optimum combustion to generate big horsepower, and reduce PM\* (diesel plume) and fuel consumption.

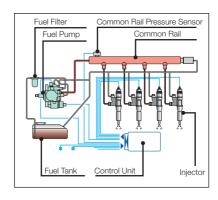
\*Particulate Matter

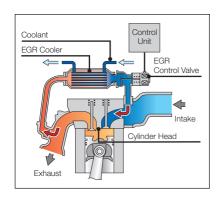
#### Cooled EGR\* System

The cooled EGR system lets part of exhaust gasses mix with intake air for re-combustion to reduce oxygen concentration in the air in the combustion chamber. This design lowers combustion temperature in the cylinder, reducing fuel consumption and NOx while yielding more horsepower.

\*Exhaust Gas Recirculation











The ZAXIS-3 series cab has been redesigned to meet demands of customers. From the operator's seat the operator has an excellent view of the jobsite. On the widescreen color LCD monitor the operator can see machine conditions and with the rear view camera, what is behind the machine. Ample legroom, short stroke levers and a suspension seat with heating ensure optimum working conditions. The seat features horizontal, vertical adjustments and has a backrest contoured for comfort, with a HITACHI logo.





Wide adjustable armrests and a retractable seat belt are included. Short stroke levers allow for continuous operation with less fatigue. Three switches on the lever (optional) can be set to operate attachments other than buckets. The cab is pressurized to keep out dust. Noise and vibrations are kept to a minimum due to the elastic mounts, filled with silicone oil, the cab rests on.

Visibility is improved especially for the right downward view. Sliding windows on the front and side enable direct communication between operator and other workers. Foot space has increased and travel pedals have been redesigned for easier operation.

A flat floor allows for easy cleaning. Ergonomic controls and switches, fully automatic air conditioner and a radio complete the package.

### **Embedded Information Technology**

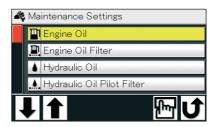
The ZAXIS-3 series is equipped with a widescreen color LCD monitor with adjustable contrast for day and night shifts. With the monitor the operator can check maintenance intervals, select work modes, monitor fuel consumption, and connect to the rear view camera. A theft deterrent system and multilanguage selection is also available.

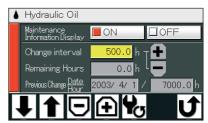
#### Multi function monitor



The color LCD monitor, located in the cab, indicates coolant temperature, fuel level, and maintenance data. It also allows one-touch adjustment of the attachment. The display can also be adjusted to day or night shift.

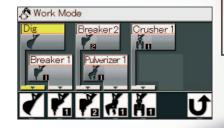
#### Maintenance support ,





Replacement timing of hydraulic oil and fuel filters is alerted to the operator through the LCD monitor according to the schedule preset by the user each time when turning the key switch. The scheduled maintenance can prevent the failure of the machine.

### Attachment support system (work mode selector)



When replacing the attachment, oil flow adjustment can automatically be done by one touch on the work mode selection display on the LCD monitor. Minor adjustments of oil flow is possible if necessary.

#### Multi-language selection \_



The menu allows selection from 12 languages.



 $^{\star}\! The$  indicated values are examples and could differ from those in actual operation.

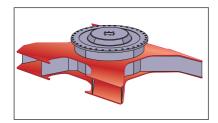
energy-saving operation and efficient

job management.



#### Strengthened X beam and side frames

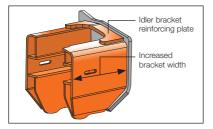
The X-beam is strengthened by the improved construction and enlarged box sections. Top and bottom plates of the X-beam use monolithic plates, instead of conventional welded four plates. This eliminates welding to strengthen the X-beam.



#### Strengthened idler brackets

The idler bracket is widened.

Reinforcing plate is also attached to prevent the opening of the idler bracket.



#### Strengthened front attachment

At arm-bucket joint, the arm top is hardened with WC thermal spraying (Tungsten-Carbide) for greater wear resistance at its contact surface with bucket, reducing jerking. Reinforced resin thrust plates designed to reduce noise and resist wear.

The new HN bushings, containing "solid molybdenum-based lubricant", are utilized at the boom-arm joint and arm cylinder mounting area for better lubrication and higher durability. (At other joints, conventional HN bushings are also utilized.)



New HN bushing



WC Thermal spraying



# **Simplified Maintenance**

The ZAXIS-3 series meet customer demands for simplified maintenance. Regular maintenance is the key for keeping equipment in top condition, which can help to prevent costly downtime. In addition, a regular serviced machine has higher residual value. There are many service features to be found on the ZAXIS-3 series.



#### Conveniently located inspection points





Wide doors give access, from ground level, to the fuel filter, water separator and engine oil filter. A large handrail, steps and anti-skid plates lead to the engine cover. The engine oil pan is fitted with a drain coupler. When draining, an associated drain hose is connected to the drain coupler. The drain coupler is reliable, avoiding oil leakage and vandalism.

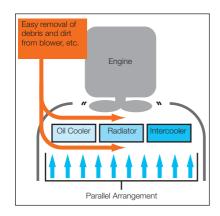


The fresh air filter for the air conditioner is relocated to cab door side from conventional location behind the operator seat. This allows easy cleaning and replacement of the fresh air filter, like the air circulation filter inside the cab.

#### Parallel arrangement of the cooling pack



The oil cooler, radiator and intercooler are laid out in a parallel arrangement, instead of the conventional in-line arrangement. This parallel arrangement is significantly easier to clean around the radiator.



#### **Extended oil and filter change intervals**

Front Pin Lubricating Intervals and Consumables Replacement		
	New ZAXIS 110	
Lubricant Bucket	500 h	
Boom Foot	500 h	
Front	500 h	
Consumables Engine Oil	500 h	
Engine Oil Filter	500 h	
Hydraulic Oil	5 000 h	
Hydraulic Oil Filter	1 000 h	
Fuel Filter	500 h	

The oil and filter change intervals have been extended considerably, reducing maintenance time and expenses. Engine oil consumption is lower. Hydraulic oil can be used up to 5 000 hours.



#### **CRES II cab**

The CRES II cab is designed to help with "just in case" protection for the operator. Safety in case of tipping is improved. The cab top, for instance, can withstand about 2.5 times conventional load when side load is applied to the cab top until its deformation reaches 200 mm.

Se Se

Withstanding load: 2.5-fold increase

### **Additional features**

#### Cab right protection bars



Pilot control shut-off lever



**Evacuation hammer** 



OPG Top Guard, Level II



(optional

**Engine shut-off switch** 



Retractable seat belt



Other features include a retractable seatbelt, evacuation hammer and emergency engine shut-off switch. A shut-off lever for pilot control helps to prevent unintentional movements. In addition an Operator Protective Guard (OPG top guard, Level II) is optionally available. For the cab windows there is a choice of laminated or tempered glass.



#### A cleaner machine

The ZAXIS-3 series is equipped with a clean but powerful engine to comply with Tier 3, and Stage III A. An engine emission regulations effective in the U.S. EPA and European Union from 2008. Exhaust gas is partly re-combusted to reduce particulate matter (PM) output and lower nitrogen oxide (NOx) levels.



#### A quieter machine

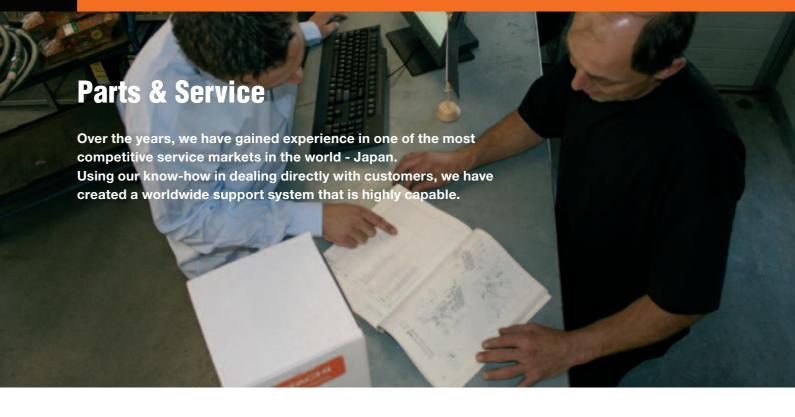
A number of features make this machine quieter. First, isochronous control of the engine speed means a restriction of engine speed during no-load and light-duty operation to suppress sound. A fan with curved blades reduces air resistance and air flow noise. Third, a time-tested muffler suppresses engine noise significantly.



#### A recyclable machine

All resin parts are marked to facilitate recycling. The machine is completely lead-free. The radiator and oil cooler are made from aluminium and all wires are lead-less. In addition, biodegradable hydraulic oil is available for jobsites where special environmental care is required.





#### **Parts**

HITACHI only offers genuine high quality parts. We guarantee that these parts have high performance and long life. We manage around 1 000 000 types of parts all around the world. They are designed and built to be the best match for your HITACHI equipment. HITACHI has a global parts distribution network that makes sure you get what you need

as quickly as possible. We have more than 150 dealers worldwide who provide the closest support for your needs. In most cases, your dealer will have the replacement part that you require. If a dealer does not have a certain part, he can order it from four fully stocked parts depots located across the world. These distribution centres are all con-

nected by an on-line system that gives them access to shared information on stocks, such as the number and type of available parts. The depots, which in turn are stocked by a parts center in Japan, minimize delivery time and enable you to get your parts as efficiently and quickly as possible.

### **Service**

Our goal is to "keep customer equipment at a maximum performance level". To fulfil this goal, we have set more than 150 dealers all over the world. They have highly trained technicians, and provide a number of support programs.

HITACHI provides a unique extended warranty program called HITACHI Extended Life Program, or HELP. To minimize downtime during troubleshooting, we developed a PDA based diagnostic system called "Dr.ZX". To keep our customers' equipment in top running shape, good service is indispensable. We believe personnel training is the key to providing the best service.

If you would like more information regarding parts and/or service, please ask your nearest HITACHI dealer. Not all programs and/or services are available in every market or region.

# Remote fleet management with e-Service Owner's Site

Reduce maintenance effort and costs for your machine fleet with e-Service Owner's Site; latest machine information of each of your machines available on-line, in your office.



e-Service Owner's Site features

#### Operation

Remote access to all relevant machine operation information such as daily operating hours and machine fuel level as well as historically cumulated temperatures and pressures.



#### Maintenance

For each machine, maintenance history as well as recommended maintenance due is displayed in one view, allowing for accurate and efficient fleet maintenance management.



#### Location

In addition to any general GPS function, GIS (Geographical Information System) will not only show the geographical position of each machine with immediate serial number identification, it will also allow for dedicated multiple machine searches using specific operational information as search criteria.



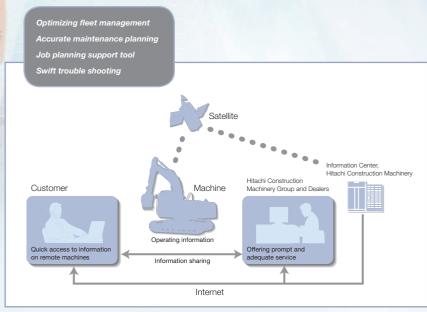
Check and monitor each of your machines from your office

Enhanced service support from your local dealer

Actual geographical location of each of your machines

e-Service Owner's Site is an on-line fleet management tool offered by HCME to each of its customers. It will present all operational information and location of your machines on a PC in your office, giving you an up to date overview of your machines, allowing for full fleet control. Each machine will regularly send its operational data to a satellite and from there, via a ground station to a Hitachi server. The data collected in the server will then be processed and directed to each customer around the world. Your machine information will be available through a secure internet connection for you and your dealer. This communication chain is operational 24h a day, each day of the year. It will support your job planning, help you maintain your machine and allow for enhanced service and trouble shooting support by your local dealer, all directly contributing to reduce downtime and increase the cost performance of your fleet.

All new ZAXIS-3 and ZW machines supplied by HCME will have a satellite communication unit installed as standard\*, meaning each owner can directly enjoy the benefits of e-Service Owner's Site. Your local dealer will be able to give you access to e-Service Owner's Site.



- \* (1) Satellite communication may be forbidden by the local regulatory standards (including safety standards) and
- legal requirements of the particular country where you wish to use it. Please contact HITACHI dealer for details. (2) Satellite communication basically allows for worldwide coverage. Please contact HITACHI dealer for the latest city stop on actual satellite communication availability for your country or specific labelts.
- situation on actual satellite communication availability for your country or specific jobsite.
  (3) If transmission of the satellite signal is hindered in any way, satellite communication may not be possible.

## **Muddy Terrain Version M-Series**

Strong demand for efficient operations on soft ground and gradient.

#### **ZAXIS 110M**

#### Increased traction force and upgraded durability

Using the 20-ton class travel devices, traction force increases 43% over the ZAXIS 110.

### More efficient operation even on soft ground or muddy terrain by using 700 mm triple grouser shoe and long crawler $\,$

Low ground pressure: 28 kPa\* (ZAXIS 110: 38 kPa).

\* Operation with standard specification (operating weight: 13 100 kg)

### Minimum ground clearance and upperstructure ground clearance greater than ZAXIS 110

Minimum ground clearance: 595 mm (ZAXIS 110: 440 mm). Upperstructure fround clearance: 1 100 mm (ZAXIS 110: 890 mm).

#### Wide track gauge

Using a wide track gauge, stable operation is easily achieved.



### **SPECIFICATIONS**

#### **ENGINE**

Model ...... Isuzu AJ-4JJ1X

Type ...... 4-cycle water-cooled, direct injection

Aspiration ...... Turbocharged, intercooled

No. of cylinders ...... 4

Rated power

ISO 9249, net ....... 69.0 kW (93.0 HP) at 2 000 min<sup>-1</sup> (rpm) EEC 80/1269, net .. 69.0 kW (93.0 HP) at 2 000 min<sup>-1</sup> (rpm) SAE J1349, net ..... 69.0 kW (93.0 HP) at 2 000 min<sup>-1</sup> (rpm) Maximum torque ...... 372 N·m (38 kgf·m) at 1 600 min<sup>-1</sup> (rpm)

Piston displacement .. 2.999 L

Bore and stroke ......... 95.4 mm x 104.9 mm Batteries ...... 2 x 12 V / 55 Ah

#### **HYDRAULIC SYSTEM**

Work mode selector

Digging mode / Attachment mode

• Engine speed sensing system

Maximum oil flow .. 2 x 111 L/min Pilot pump ...... 1 gear pump Maximum oil flow .. 33.6 L/min

#### **Hydraulic Motors**

Travel	2 variable displacement axial piston motors
Swing	1 axial piston motor

#### **Relief Valve Settings**

Implement circuit	34.3 MPa (350 kgf/cm <sup>2</sup> )
Swing circuit	31.3 MPa (319 kgf/cm <sup>2</sup> )
Travel circuit	34.3 MPa (350 kgf/cm <sup>2</sup> )
Pilot circuit	3.9 MPa (40 kgf/cm <sup>2</sup> )

#### **Hydraulic Cylinders**

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

#### **Dimensions**

	Quantity	Bore	Rod diameter
Boom	2	95 mm	70 mm
Arm	1	105 mm	75 mm
Bucket	1	95 mm	65 mm

#### **Hydraulic Filters**

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

#### **CONTROLS**

Pilot controls. Hitachi's original shockless valve.

Implement levers ...... 2 Travel levers with pedals ..... 2

#### **UPPERSTRUCTURE**

#### Revolving Frame

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

#### **Swing Device**

Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type.

Swing speed ...... 13.9 min<sup>-1</sup> (rpm) 

#### Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 675 mm high, conforming to ISO\* Standards. Reinforced glass windows on 4 sides for visibility. Front windows (upper and lower) can be opened. Reclining seat with armrests: adjustable with or without control levers.

\* International Standardization Organization

#### **UNDERCARRIAGE**

#### Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame welded to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with triple grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

#### Numbers of Rollers and Shoes on Each Side

Upper rollers	1 : ZX110-з
	2: ZX110M-з
Lower rollers	6
Track shoes	41 : ZX110-з
	42 : ZX110M-з
Track guard	1 : ZX110M-з

#### Travel Device

Each track driven by 2-speed axial piston motor through planetary reduction gear for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type. Travel shockless relief valve built in travel motor absorbs shocks when stopping travel. Automatic transmission system: High-Low.

Travel speeds ........... High: 0 to 5.5 km/h: ZX110-3 0 to 4.2 km/h: ZX110M-3 Low: 0 to 3.6 km/h: ZX110-3 0 to 2.4 km/h: ZX110M-з

Maximum traction force .. 87 kN (8 870 kgf)

According to the sales manual the traction force of ZX110M-3 is 43% higher than ZX110-3.

### **SPECIFICATIONS**

#### **WEIGHTS AND GROUND PRESSURE**

#### ZX110-3

Equipped with 4.27 m monoblock boom, 2.26 m arm and 0.45  $\rm m^3$  (SAE, PCSA heaped) bucket.

Shoe type	Shoe width	Operating weight	Ground pressure
	500 mm	11 100 kg	38 kPa (0.39 kgf/cm²)
Triple	600 mm	11 300 kg	32 kPa (0.33 kgf/cm²)
grouser	700 mm	11 500 kg	28 kPa (0.29 kgf/cm²)
	800 mm	11 700 kg	25 kPa (0.25 kgf/cm²)
Pad	500 mm	10 900 kg	37 kPa (0.38 kgf/cm²)

#### **ZX110M**-3

Equipped with 4.27 m monoblock boom, 2.26 m arm and 0.45  $\rm m^3$  (SAE, PCSA heaped) bucket.

Shoe type	Shoe width	Operating weight	Ground pressure
	700 mm	13 100 kg	28 kPa (0.29 kgf/cm²)
Triple grouser	800 mm	13 400 kg	25 kPa (0.26 kgf/cm²)
9	900 mm	13 600 kg	23 kPa (0.23 kgf/cm²)
Single high grouser	960 mm	14 000 kg	22 kPa (0.22 kgf/cm²)

#### ZX110-3 with Blade (Optional):

Equipped with 4.27 m monoblock boom, 2.26 m arm and 0.45  $\rm{m}^3$  (SAE, PCSA heaped) bucket.

Shoe type	Shoe width	Operating weight	Ground pressure
Triple grouser	500 mm	12 200 kg	41 kPa (0.42 kgf/cm²)

#### ZX110-3 with Off-Set Front:

Equipped with off-set front, 1.95 m arm and 0.45 m<sup>3</sup> (SAE, PCSA heaped) bucket.

Shoe type	Shoe width	Operating weight	Ground pressure
Triple grouser	500 mm	11 700 kg	40 kPa (0.41 kgf/cm²)

#### ZX110M-3 with Off-Set Front:

Equipped with off-set front, 1.95 m arm and 0.45  $\rm m^3$  (SAE, PCSA heaped) bucket.

Shoe type	Shoe width	Operating weight	Ground pressure
Triple grouser	700 mm	13 800 kg	29 kPa (0.30 kgf/cm²)

Weights of the basic machines [including 1 850 kg counterweight and triple grouser shoes, excluding front-end attachment, fuel,hydraulic oil,engine oil and coolant etc.] are :

#### without Blade

ZX110-3	8 600 kg with 500 mm shoes
ZX110M-3	10 700 kg with 700 mm shoes

#### with Blade

#### **SERVICE REFILL CAPACITIES**

).O L
6.0 L
.0 L
3.2 L
.0 L
0.0 L
0.0 L
3.2 4.0

#### **BACKHOE ATTACHMENTS**

Boom and arms are of welded, box-section design. 4.27 m monoblock boom and 1.96 m, 2.26 m and 2.81 m arms are available.

#### **BUCKETS**

Capacity SAE, PCSA heaped	SAE, PCSA without					
0.19 m <sup>3</sup>	450 mm	260 kg				
0.30 m <sup>3</sup>	580 mm	313 kg				
0.40 m <sup>3</sup>	720 mm	361 kg				
0.45 m <sup>3</sup>	850 mm	390 kg				
0.50 m <sup>3</sup>	890 mm	414 kg				
0.59 m <sup>3</sup>	950 mm	430 kg				

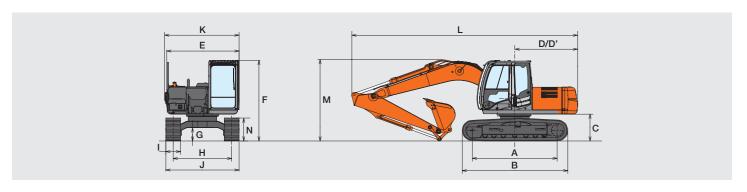
#### **SOUND LEVEL RESULTS (2000/14/EC)**

LwA: sound-power level of airborne noise LpA: sound level at operator's station

unit : dB(A)

		ariit . ab(/ t)
	LwA	LpA
ZX110-3 / ZX110M-3	99	68

#### **DIMENSIONS: MONOBLOCK BOOM**

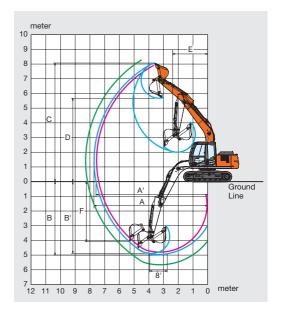


Unit: mm

	ZX110-3	ZX110M-3
A Distance between tumblers	2 620	2 990
B Undercarriage length	3 340	3 790
* C Counterweight clearance	890	1 100
D Rear-end swing radius	2 130	2 130
D' Rear-end length	2 130	2 130
E Overall width of upperstructure	2 460	2 460
F Overall height of cab	2 740	2 950
* G Min. ground clearance	440	595
H Track gauge	1 990	1 990
I Track shoe width	G 500	G 700
J Undercarriage width	2 490	2 690
K Overall width	2 490	2 690
L Overall length		
With 1.96 m arm	7 280	7 260
With 2.26 m arm	7 280	7 260
With 2.81 m arm	7 300	7 280
M Overall height of boom		
With 1.96 m arm	2 740	2 950
With 2.26 m arm	2 740	2 950
With 2.81 m arm	** 2 740	** 2 950
N Track height with triple grouser shoes	800	800

#### **WORKING RANGES: MONOBLOCK BOOM**

Unit: mm



	ZX110-3 / ZX110M-3							
	4	.27 m Monoblock boon	n					
Arm length	1.96 m	1.96 m 2.26 m						
A Max. digging reach	7 490	7 760	8 240					
A' Max. digging reach (on ground)	7 350 / 7 300	7 620 / 7 580	8 110 / 8 070					
B Max. digging depth	4 780 / 4 580	5 080 / 4 880	5 630 / 5 430					
B' Max. digging depth (8' level)	4 520 / 4 320	4 850 / 4 650	5 430 / 5 220					
C Max. cutting height	7 940 / 8 140	8 110 / 8 320	8 360 / 8 560					
D Max. dumping height	5 530 / 5 730	5 960 / 6 170						
E Min. swing radius	2 370	2 660						
F Max. vertical wall	3 800 / 3 600	4 110 / 3 910	4 560 / 4 350					
Bucket digging force ISO		90 kN (9 100 kgf)						
Bucket digging force SAE: PCSA	78 kN (7 970 kgf)							
Arm crowd force ISO	60 kN (6 090 kgf)	55 kN (5 530 kgf)	48 kN (4 890 kgf)					
Arm crowd force SAE : PCSA	58 kN (5 860 kgf)	53 kN (5 340 kgf)	47 kN (4 750 kgf)					

Excluding track shoe lug

 $<sup>^{\</sup>star}$  Excluding track shoe lug  $\phantom{a}^{\star\star}$  The dimensions is shown in transportation of the arm.

G: Triple grouser shoe

### **SPECIFICATIONS**

#### **DIMENSIONS: OFF-SET FRONT**

Unit: mm

	K E G N	M	D/D'
B	H	•	A

	ZX110-3	ZX110M-3
A Distance between tumbles	2 620	2 990
B Undercarriage length	3 340	3 790
* C Counterweight clearance	890	1 100
D Rear-end swing radius	2 1	130
D' Rear-end length	2 1	130
E Overall width of upperstructure	2.4	160
F Overall height of cab	2 740	2 950
* G Min. ground clearance	440	595
H Track gauge	1 990	1 990
I Track shoe width	G 500	G 700
J Undercarriage width	2 490	2 690
K Overall width	2 490	2 690
L Overall length with 1.95 m arm	7.3	320
M Overall height of boom with 1.95 m arm	3 050	3 140
N Track height with triple grouser shoes	80	00

<sup>\*</sup> Excluding track shoe lug

#### **WORKING RANGES: OFF-SET FRONT**

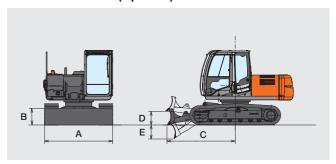
Unit: mm

10 9			
8			
7			
6			
5			
4	+		
3 C	/		
2 D			
1			
0		##	
1		A'	Ground Line
2		A	-
3 B B'		7	
4			
5			
6			
7		8'	

Unit: mm									
		ZX110-3/	<b>ZX110М</b> -з						
Arm length		1.9	5 m						
Off-set distance	0	m	Max. (1	420 mm)					
On-set distance	ZX110-3	ZX110М-з	ZX110-з	ZX110M-3					
A Max. digging reach	7 670 7 140								
A' Max. digging reach (on ground)	7 530	7 480	7 000	6 950					
B Max. digging depth	5 340	5 140	4 800	4 600					
B' Max. digging depth (8' level)	5 060	4 860	4 520	4 320					
C Max. cutting height	7 720	7 920	7 370	7 570					
D Max. dumping height	5 330	5 530	4 980	5 180					
E Min. swing radius	2.9	950	2.5	520					
F Max. vertical wall	4 180	3 980	3 670	3 470					
G Left side off-set distance	-	-	1 4	120					
H Right side off-set distance	-	-	1 4	120					
Bucket digging force ISO		90 kN (9	200 kgf)						
Bucket digging force SAE: PCSA		78 kN (8	000 kgf)						
Arm crowd force ISO		63 kN (6	400 kgf)						
Arm crowd force SAE : PCSA		61 kN (6	200 kgf)						

Excluding track shoe lug

#### ZX110-3 with Blade (Optional)



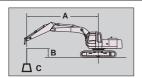
Α	Overall width of blade	2 490 mm
В	Overall height of blade	610 mm
С	Blade distance	2 480 mm
D	Max. raising height above ground	480 mm
Ε	Max. lowering depth from ground	500 mm

G: Triple grouser shoe

### LIFTING CAPACITIES

#### Metric measure

- Notes: 1. Ratings are based on ISO 10567.
  - 2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
  - 3. The load point is the centre-line of the bucket pivot mounting pin on the arm.
  - 4. \*Indicates load limited by hydraulic capacity.
  - 5. 0 m = Ground.



- A: Load radius
- B: Load point height
- C: Lifting capacity

#### ZX110-3 Monoblock Boom

ZX11U-3 IVIONOD	KI 10-3 MONODIOCK BOOM										ver-side or 36	u degrees	Unit : kg	
	Load Radius									- At max, reach				
Conditions	Point	1.5	5 m	3.0	) m	4.5	5 m	6.0	) m	7.5	5 m	]	il max. reac	A 1
Conditions	Height	ů		ů		ů		ů		ů		ů		meter
Arm 1.96 m	6.0 m													
Counterweight	4.5 m					*3 160	*2 890					*2 120	2 110	5.42
1 850 kg	3.0 m			*4 980	*4 980	*3 650	2 760	2 320	1 760			*2 080	1 740	6.05
Shoe 500 m	1.5 m					3 490	2 600	2 270	1 710			2 130	1 600	6.26
	0 (Ground)			*6 360	4 500	3 360	2 480	2 220	1 670			2 180	1 640	6.09
	-1.5 m	*4 850	*4 850	6 470	4 500	3 340	2 460					2 510	1 880	5.51
	-3.0 m			*5 370	4 630							*3 490	2 680	4.34
	-4.5 m													

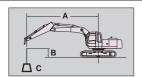
	Load	Load Radius										At max, reach		
Conditions	Point	1.5	5 m	3.0	) m	4.5	i m	6.0	) m	7.5	5 m	<i>A</i>	it max. reac	41
	Height	ů	<b>©</b>	ů		ů		ů	<b>©</b>	ů		ů	<b>©</b>	meter
Arm 2.26 m	6.0 m													
Counterweight	4.5 m					*2 920	2 920					*1 790	*1 790	5.73
1 850 kg	3.0 m			*4 530	*4 530	*3 450	2 790	2 340	1 780			*1 760	1 620	6.33
Shoe 500 m	1.5 m			*6 580	4 760	3 510	2 610	2 270	1 710			*1 860	1 500	6.53
	0 (Ground)			6 470	4 500	3 370	2 480	2 220	1 660			2 040	1 530	6.37
	-1.5 m	*4 500	*4 500	6 430	4 480	3 320	2 440					2 310	1 730	5.81
	-3.0 m	*8 500	*8 500	*5 800	4 580	3 380	2 500					3 160	2 350	4.73
	-4.5 m													

	Load					Load I	Radius					^	At max. reach	
Conditions	Point	1.5	5 m	3.0	) m	4.5	i m	6.0	) m	7.5	5 m		il IIIax. Ieac	41
Corrainonio	Height	Ů		Ů		Ů		ů		Ů		Ů	<b>©</b>	meter
Arm 2.81 m	6.0 m													
Counterweight	4.5 m					*2 480	*2 480	*2 070	1 830			*1 550	*1 550	6.27
1 850 kg	3.0 m			*3 600	*3 600	*3 030	2 840	2 360	1 790			*1 540	1 440	6.82
Shoe 500 m	1.5 m			*5 830	4 880	3 540	2 640	2 270	1 710			*1 620	1 340	7.01
	0 (Ground)			6 470	4 500	3 360	2 470	2 200	1 640			1 810	1 350	6.86
	-1.5 m	*4 030	*4 030	6 350	4 400	3 270	2 390	2 160	1 600			2 000	1 490	6.35
	-3.0 m	*6 960	*6 960	*6 380	4 450	3 290	2 410					2 560	1 900	5.37
	-4.5 m													

### LIFTING CAPACITIES

#### **Metric measure**

- Notes: 1. Ratings are based on ISO 10567.
  - 2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
  - 3. The load point is the centre-line of the bucket pivot mounting pin on the arm.
  - 4. \*Indicates load limited by hydraulic capacity.
  - 5. 0 m = Ground.



A: Load radius

B: Load point height

C: Lifting capacity

#### ZX110-3 Blade (Down) Monoblock Boom

ZX110-₃ Blade (	Down) Mo	noblock	Boom				Rating over-front Rating over-side or 360 degrees					0 degrees	Unit : kg	
	Load					Load	Radius						1	.lo
Conditions	Point	1.5	5 m	3.0	) m	4.5	5 m	6.0	) m	7.	5 m	] /	t max. reac	П
Conditions	Height	ů		ů		ů		ů		Ů		ů		meter
Arm 1.96 m	6.0 m													
Counterweight	4.5 m					*3 160	*3 160					*2 119	*2 119	5.42
1 850 kg	3.0 m			*4 980	*4 980	*3 650	3 070	*2 370	1 970			*2 077	1 948	6.05
Shoe 500 m	1.5 m					*4 330	2 910	*3 400	1 920			*2 193	1 808	6.26
	0 (Ground)			*6 360	5 050	*4 730	2 790	*3 250	1 880			*2 501	1 847	6.09
	-1.5 m	*4 850	*4 850	*6 880	5 050	*4 590	2 760					*3 207	2 116	5.51
	-3.0 m			*5 370	5 180							*3 491	3 005	4.34
	-4.5 m													

	Load			Load Radius								At max, reach		
Conditions	Point	1.5	i m	3.0	) m	4.5	5 m	6.0	) m	7.5	5 m	<i>A</i>	it max. reac	41
	Height	ů		ů		ů		ů		ů		ů	<b>©</b>	meter
Arm 2.26 m	6.0 m													
Counterweight	4.5 m					*2 920	*2 920					*1 790	*1 790	5.73
1 850 kg	3.0 m			*4 530	*4 530	*3 450	3 100	*2 840	1 990			*1 760	*1 760	6.33
Shoe 500 m	1.5 m			*6 580	5 310	*4 170	2 920	*3 300	1 930			*1 860	1 700	6.53
	0 (Ground)			*6 790	5 050	*4 670	2 790	*3 470	1 870			*2 100	1 730	6.37
	-1.5 m	*4 500	*4 500	*7 070	5 030	*4 660	2 750					*2 640	1 950	5.81
	-3.0 m	*8 500	*8 500	*5 800	5 130	*3 740	2 810					*3 420	2 640	4.73
	-4.5 m													

	Load					Load I	Radius		At max. reach					
Conditions	Point	1.5	5 m	3.0	) m	4.5	i m	6.0	) m	7.5	5 m		it iiiax. ieac	-11
	Height	Ů		Ů		Ů		ů		ů		ů	<b>-</b>	meter
Arm 2.81 m	6.0 m													
Counterweight	4.5 m					*2 480	*2 480	*2 070	2 050			*1 550	*1 550	6.27
1 850 kg	3.0 m			*3 600	3 600	*3 030	*3 030	*2 760	2 010			*1 540	*1 540	6.82
Shoe 500 m	1.5 m			*5 830	5 430	*3 830	2 950	*3 080	1 930			*1 620	1 520	7.01
	0 (Ground)			*7 140	5 050	*4 480	2 780	*3 360	1 850			*1 820	1 530	6.86
	-1.5 m	*4 030	*4 030	*7 240	4 950	*4 680	2 700	*3 370	1 820			*2 240	1 690	6.35
	-3.0 m	*6 960	*6 960	*6 380	5 000	*4 200	2 720					*3 250	2 150	5.37
	-4.5 m													

#### ZX110M-3 Monoblock Boom

Rating over-front

Rating over-side or 360 degrees

Unit : kg

	Load		Load Radius									٨	t max. reac	h.
Conditions	Point	1.5	5 m	3.0	) m	4.5	5 m	6.0	) m	7.5	5 m	<i>P</i>	il IIIax. Ieac	A 1
Containone	Height	ů		ů		Ů		ů		ů		ď		meter
Arm 1.96 m	6.0 m													
Counterweight	4.5 m					*3 200	*3 200					*2 100	*2 100	5.53
1 850 kg	3.0 m			*5 270	*5 270	*3 740	3 330	*2 640	2 160			*2 080	*2 080	6.10
Shoe 700 m	1.5 m			*5 890	5 690	*4 410	3 160	*3 300	2 110			*2 220	1 980	6.26
	0 (Ground)			*6 770	5 550	*4 750	3 060	*2 880	2 070			*2 570	2 060	6.03
	-1.5 m	*5 430	*5 430	*6 740	5 570	*4 520	3 050					*3 370	2 400	5.39
	-3.0 m			*5 020	*5 020							*3 450	*3 450	4.11
	-4.5 m													

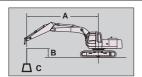
	Load					Load I	Radius					At max, reach		
Conditions	Point	1.5	5 m	3.0	) m	4.5	5 m	6.0	) m	7.5	5 m	<i>A</i>	il max. reac	11
	Height	ů	<b>©</b>	ů		ů		ů	<b>©</b>	ů		ů	<b>©</b>	meter
Arm 2.26 m	6.0 m													
Counterweight	4.5 m					*2 970	*2 970					*1 770	*1 770	5.85
1 850 kg	3.0 m			*4 820	*4 820	*3 540	3 360	*3 000	2 170			*1 760	*1 760	6.39
Shoe 700 m	1.5 m			*6 780	5 760	*4 260	3 180	3 310	2 110			*1 880	1 860	6.53
	0 (Ground)			*7 040	5 550	*4 710	3 060	3 260	2 060			*2 150	1 920	6.32
	-1.5 m	*4 960	*4 960	*6 960	5 540	*4 610	3 030					*2 760	2 210	5.70
	-3.0 m			*5 520	*5 520	*3 440	3 110					*3 410	3 100	4.52
	-4.5 m													

	Load					Load I	Radius					At max, reach		
Conditions	Point	1.5	5 m	3.0	) m	4.5	m	6.0	) m	7.5	5 m	<i>-</i>	it max. reac	11
	Height	ů		ů		Ů		ů		ů		ů	<b>•</b>	meter
Arm 2.81 m	6.0 m													
Counterweight	4.5 m					*2 530	*2 530	*2 210	*2 210			*1 540	*1 540	6.37
1 850 kg	3.0 m			*3 930	*3 930	*3 140	*3 140	*2 800	2 190			*1 540	*1 540	6.87
Shoe 700 m	1.5 m			*6 090	5 870	*3 940	3 200	*3 130	2 100			*1 640	*1 640	7.01
	0 (Ground)			*7 210	5 530	*4 540	3 040	3 230	2 030			*1 860	1 710	6.81
	-1.5 m	*4 370	*4 370	*7 180	5 450	*4 660	2 970	3 204	2 010			*2 330	1 910	6.25
	-3.0 m	*7 470	*7 470	*6 180	5 530	*4 050	3 010					*3 260	2 490	5.19
	-4.5 m													

### LIFTING CAPACITIES

#### **Metric measure**

- Notes: 1. Ratings are based on ISO 10567.
  - 2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
  - 3. The load point is the centre-line of the bucket pivot mounting pin on the arm.
  - 4. \*Indicates load limited by hydraulic capacity.
  - 5. 0 m = Ground.



A: Load radius

B: Load point height

C: Lifting capacity

ZX110-3 Off-Set Front	Rating over-front	Rating over-side or 360 degrees	Unit : kg
-----------------------	-------------------	---------------------------------	-----------

	Load					Load I	Radius					At max, reach		, b
Conditions	Point	1.5	5 m	3.0	) m	4.5	5 m	6.0	) m	7.5	5 m	<i>-</i>	il IIIax. Ieac	A 1
Containone	Height	Ů		Ů		ů		Ů		ů		Ů		meter
Arm 1.96 m	6.0 m													
Counterweight	4.5 m					*2 150	*2 150					*1 860	1 840	5.63
1 850 kg	3.0 m			*3 600	*3 600	*2 660	2 620	2 170	1 580			*1 800	1 460	6.24
Shoe 500 m	1.5 m					3 230	2 320	2 060	1 480			1 830	1 310	6.44
	0 (Ground)			*5 390	*3 790	3 010	2 110	1 970	1 400			1 850	1 310	6.28
	-1.5 m	*4 460	*4 460	5 750	3 800	2 950	2 050					2 110	1 490	5.71
	-3.0 m	*9 030	*9 030	*5 920	3 990	3 090	2 180					3 000	2 130	4.60
	-4.5 m													

ZX110-3 Off-Set	Front Bla	de (Dowi	1)				(	Rating ove	r-front (	Rating over-front Rating over-side or 360 degrees					
	Load					Load I	Radius						t max. reac	h	
Conditions	Point	1.5	5 m	3.0	) m	4.5	5 m	6.0	) m	7.5	5 m	<i>-</i>	il max. reac	.11	
	Height	ů		ů		ů		ů	<b>-</b>	ů		ů		meter	
Arm 1.96 m	6.0 m														
Counterweight	4.5 m					*2 150	*2 150					*1 860	*1 860	5.63	
1 850 kg	3.0 m			*3 600	*3 600	*2 660	*2 660	*2 470	1 800			*1 800	1 660	6.24	
Shoe 500 m	1.5 m					*3 400	2 630	*2 750	1 700			*1 870	1 500	6.44	
	0 (Ground)			*5 390	4 340	*4 000	2 420	*3 030	1 610			*2 080	1 510	6.28	
	-1.5 m	*4 460	*4 460	*6 550	4 350	*4 240	2 360					*2 570	1 720	5.71	
	-3.0 m	*9 030	*9 030	*5 920	4 540	*3 790	2 490					*3 640	2 430	4.60	
	-4.5 m														

#### STANDARD EQUIPMENT

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

#### **ENGINE**

- H/P mode control
- E mode control
- 50 A alternator
- Dry-type air filter with evacuator valve (with air filter restriction indicator)
- Cartridge-type engine oil filter
- Cartridge-type fuel double filters
- Air cleaner double filters
- Radiator, oil cooler and intercooler with dust protective net
- · Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto idle system
- Fuel cooler
- Electrical fuel feed pump
- Engine oil drain coupler

#### HYDRAULIC SYSTEM

- Work mode selector
- Power boost
- Auto power lift
- Control valve with main relief valve
- Extra port for control valve
- Suction filter
- Full-flow filter
- Pilot filter
- Swing dampener valve

#### CAB

- CRES II (Center pillar reinforced structure) cab
- OPG top guard fitted Level I (ISO10262) compliant cab
- All-weather sound suppressed steel cab
- Equipped with reinforced, tinted (green color) glass windows
- 4 fluid-filled elastic mounts
- Front windows on upper, lower and left side can be opened
- Intermittent windshield wipers
- Front window washer
- Adjustable reclining seat with adjustable armrests
- Footrest
- Electric double horn
- AM-FM radio with digital clock
- Seat belt
- Drink holder
- Cigarette lighter
- CigarettAshtray
- Storage box
- Glove compartment
- Fire extinguisher bracket
- Floor mat
- Short wrist control levers
- Pilot control shut-off lever
- Engine shut-off switch
- Auto control air conditioner
- Transparent roof with slide curtain
- Mechanical suspension seat with heater

#### MONITOR SYSTEM

- Display of meters: water temperature, hour, fuel rate, clock
- Other displays: work mode, auto-idle, glow, rearview monitor, operating conditions, etc
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, hydraulic filter restriction, air filter restriction, work mode, overload, etc
- Alarm buzzers: overheat, engine oil pressure, overload

#### LIGHTS

• 2 working lights

#### **UPPER STRUCTURE**

- Undercover
- 1 850 kg counterweight
- Fuel level float
- Electric fuel refilling pump with auto stop
- Rear view camera
- 55 Ah batteries
- Hydraulic oil level gauge
- Tool box
- Rear view mirror (right & left side)
- Swing parking brakea

#### UNDERCARRIAGE

- Travel parking brake
- Travel motor covers
- Hydraulic track adjuster
- Bolt-on sprocket
- Upper and lower rollers
- Reinforced track links with pin seals
- 4 tie down hooks

#### FRONT ATTACHMENTS

- HN bushing
- WC (tungsten-carbide) thermal spraying
- Reinforced resin thrust plate
- Flanged pin
- Centralized lubrication system
- Dirt seal on all bucket pins

#### **MISCELLANEOUS**

- Standard tool kit
- Lockable machine covers
- Lockable fuel refilling cap
- Skid-resistant tapes, plates and handrails
- Travel direction mark on track frame
- Onboard information controller

#### **OPTIONAL EQUIPMENT**

Optional equipment may vary by country, so please consult your Hitachi dealer for details.

#### CAB

- Laminated round glass window
- OPG top guard, Level II
- Air suspension seat with heater
- Rain guard
- Sun visor
- 12 V power source

#### LIGHTS

- Additional cab roof front lights
- Additional cab roof rear lights
- Rotating lamp
- Additional boom light with cover

#### **UNDERCARRIAGE**

- Track undercover
- Track guard (each side)

#### **ATTACHMENTS**

- Hammer and crusher piping
- Parts for hammer and crusher
- 2 pump combined flow
- Additional pump (30 L/min)
- Pilot accumulator
   High mesh full flow filter with restriction indicator
- Welded bucket link A with welded hook

#### **OTHERS**

- Hose rupture valve
- Overload warning device
- Pre-cleaner
- Biodegradable oil



Prior to operating this machine, including satellite communication system, in a country other than a country of its intended use, it may be necessary to make modifications to it so that it complies with the local regulatory standards (including safety standards) and legal requirements of that particular country. Please do not export or operate this machine outside the country of its intended use until such compliance has been confirmed. Please contact your Hitachi dealer in case of questions about compliance.

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in colour and features.

Before use, read and understand the Operator's Manual for proper operation.

Hitachi Construction I	Machinery
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